

# Work Order ID 97322

\*97322\*

DUPLICATE

Page 1

Wednesday, June 05, 2013 10:05:26 AM

Item ID: D407-797-012

Accept

\*N9000040100\*

Setup Start

\*NS1\*

Revision ID:

Item Name: Heli-Utility Basket, Heavy Duty Lid, RH

Stop

\*NS2\*

Start Date: 2/13/2013 Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 3/8/2013 Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

\*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop

\*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

IIN-D407-797-1

B

100

0.00

\*100\*

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD407-797-012 CHG004

110

Pick Kit

0.00

\*110\*

Packaging

Memo

0.00

Packaging

\*\*\*Mask label plate to size of D4307 label, use scotchbrite red pad to lightly sand area for label, apply label \*\*\*

115

QC5- Inspect part completeness to step on W/O

0.00

\*115\*

QC

Memo

0.00

Quality Control

\*\*\*Inspect label on lid\*\*\*

SD Label

DAS  
06  
9-89

13/6/7

1 & 13-6-7

DAS  
27  
9-89

13-6-6

**Work Order ID 97322****\*97322\***

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Wednesday, June 05, 2013 10:05:26 AM

Item ID: D407-797-012

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Item Name: Heli-Utility Basket, Heavy Duty Lid, RH

Stop **\*NS2\***Start Date: 2/13/2013 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 3/8/2013 Req'd Qty: 1.00 **\*1\***

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:

Run Start **\*NR1\***

QC: Date: SPC (Y/N): Date:

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 <b>*120*</b> QC Quality Control	QC4- 100% Inspect kits for completeness  Memo	0.00  0.00		13/6/7					
130 <b>*130*</b> Packaging Packaging	Pick Kit  Memo Identify and pack for shipping as per PPP D407-797-012 Location: _____ PPP rev: _____	0.00  0.00		13/6/7					
140 <b>*140*</b> QC Quality Control	QC21- Final Inspection - Work Order Release  Memo	0.00  0.00							

# Picklist Print

Wednesday, June 05, 2013 10:05:24 AM

Page 1

Work Order ID: 97322

Parent Item: D407-797-012

Parent Item Name: Heli-Utility Basket, Heavy Duty Lid, RH

Start Date: 2/13/2013

Required Date: 3/8/2013

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.11.29 new issue DD verf:JLM IPP Rev:B 11.02.09 as per IIN  
rev.A DD verf:JLM IPP Rev:C 11.09.12 @ chg 002 DD verf:EC  
IPP REV:D 12.03.06 AS PER ECN12-535 DD VERF:EC IPP REV:E 12.07.24 AS PER  
ECN12-611 DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D407-797-111 Quick Release Basket Mounting Installation		Manufactured	No			110	Each	4.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				FG		4							
				94181		4							
D4272-012 Basket Assembly, Heavy Duty Lid, RH		Manufactured	No			110	Each	0.0000	1	1			
D4307-250 Placard, Max Load		Manufactured	No			110	Each	7.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST104		7							
				88349		7							

82

97248

N/A

511 D4272-041

## Work Order ID 97322

Wednesday, June 05, 2013 10:05:26 AM

\*97322\*

DUPLICATE

Accept

\*N900040100\*

Setup Start \*NS1\*  
Stop \*NS2\*

Item ID: D407-797-012

Revision ID:

Item Name: Heli-Utility Basket, Heavy Duty Lid, RH

Start Date: 2/13/2013 Start Qty: 1.00

Required Date: 3/8/2013 Req'd Qty: 1.00

Reference:

Cust Item ID:

Customer:

Run Start \*NR1\*  
Stop \*NR2\*

Approvals:

Process Plan:

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
StampSequence ID/  
Work Center IDOperation  
Description

Draw Nbr

Revision Nbr

IIN-D407-797-1

B

0.00

SD Label

100

DOCUMENT CONTROL

0.00

\*100\*

DC

Document Control

Memo

Photocopy bluefile &amp; type labels per PPPD407-797-012 CHG004

0.00

110

Pick Kit

0.00

\*110\*

Packaging

Packaging

Memo

\*\*\*\*Mask label plate to size of D4307 label, use scotchbrite red pad to lightly sand area for label, apply label \*\*\*\*

0.00

QC5- Inspect part completeness to step on W/O

0.00

JAS  
27  
13-6-6

115

\*115\*

QC

Quality Control

Memo

\*\*\*Inspect label on lid\*\*\*

MLJ 13-06-07